	03' SORE	ENTO GAS 2.4	/ 3.5 / 3.8		EM 2.4	EM 3.5	EM 3.8	FL 2.4	FL 3.5	FL 3.8	TRA	TRM	СН	ss	ST	DS	RT	BR	
No.	Tool No.	Tool name	Illustration	GRADE															Remark
1	09212-32000	COUNTER BALANCE SHAFT BEARING PULLER(Fr.)	SPECIAL SECTION OF THE PROPERTY OF THE PROPERT	В	0														Removal of counter balance shfft fromt bearing
2	09212-32200	COUNTER BALANCE SHAFT BEARING INSTALLER		В	0														Installation of counter balance shaft fromt and rear bearing(use with 09212- 32300)
3	09212-32300	GUIDE PLATE		В	0														Removal and installation of counter balance shaft rear bearing(use with 09212-32100,09212-32200)
4	09213-33000	PLUG CAP WRENCH		A	0														Removal and installation of front case cap plug
5	09214-32000	CRANKSHAFT FRONT OIL SEAL INS.		А	0														Installation of the crankshaft front oil seal(use with 09214-32100)
6	09214-32100	CRANKSHAFT FRONT OIL SEAL GUIDE		А	0														Installation of the crankshaft front oil seal(use with 09214-32000)
7	09214-33000	CRANKSHAFT FRONT OIL SEAL INSTALLER		А	o	0													Installation of the crankshaft front oil seal
8	09214-4A000	Timing chain lower front cover oil seal installer		А	0														Installation of timing chain lowe front cover

	03' SORE	ENTO GAS 2.4	/ 3.5 / 3.8				EM 3.8			TRM	СН	ss	ST	DS	RT	BR	
No.	Tool No.	Tool name	Illustration	GRADE													Remark
	09215-3C000	OIL PAN REMOVER		А			0										Removal of oil pan
9	09216-21100	Busing remover and insatller		С										0			Installation of tone wheel.
10	09221-21000	CAM SHAFT OIL SEAL INS.		А	0	0											Installation of the camshaft oil seal(use with 09221-21100)
11	09221-21100	CAM SHAFT OIL SEAL GUIDE		А	0												Used as a guide when pressing in the camshaft oil seal(use with 09221-21000)
12	09221-22000A	Valve guide installer	A (1) -B	С	0												use with 09221-29000A
13	09221-29000	VALVE GUIDE INSTALLER		С		0											Removal and installation of the valve guide
14	09221-32001	CYLINDER HEAD BOLT WRENCH		D	o												Removal and tightening of the cylinder head bolt.
15	09222-21100	Valve stem oil seal installer	0)	А	0								0				Installation of the valve stem oil seal

	03' SORE	ENTO GAS 2.4	/ 3.5 / 3.8		EM 2.4	EM 3.5	EM 3.8	FL 2.4	FL 3.5	FL 3.8	TRA	TRM	СН	SS	ST	DS	RT	BR	
No.	Tool No.	Tool name	Illustration	GRADE															Remark
16	09222-21200	VALVE GUIDE INSTALLER(A/B)	(C)	С	0														Removal and installation of valve guides
17	09222-22000	VALVE STEM OIL SEAL INSTALLER		А		0													Removal and installation of the valve guide
18	09222-22001	Valve stem oil seal installer	O Programma	А	0	0													Installation of the valve stem oil seal
19	09222-28000	VALVE SPRING COMPRESSOR	Sont .	А	O	O													Removal and installation of inlet and exhaust valves
20	09222-28100	VALVE SPRING COMP. HOLDER	ON	А	0														Removal and installation of inlet and exhaust valves
21	09222-28200	OIL SEAL INSTALLER		А	0														Installation of valve stem oil seals
22	09222-28400	VALVE GUIDE INS. ADAPTER		С	o														Installation of valve guides
23	09222-29000	VALVE STEM OIL SEAL REMOVER		В		o	0												Removal of the vlave stem oil seal

	03' SORE	ENTO GAS 2.4	/ 3.5 / 3.8		EM 2.4	EM 3.5	EM 3.8	FL 2.4	FL 3.5	FL 3.8	TRA	TRM	СН	SS	ST	DS	RT	BR	
No.	Tool No.	Tool name	Illustration	GRADE															Remark
	09222-3C100	VALVE STEM OIL SEAL INSTALLER		А			0												Installation of the valve stem seal
	09222-3K000	VALVE SPRING COMPRESSOR		А			0												Removal and installation of the intake or exhaust valve A: 09222-3K000 B: 09222-3C300(Holder)
	09222-3C300	VALVE SPRING COMPRESSOR ADAPTER	A Programme and the state of th	А			0												Removal and installation of the intake or exhaust valve A: 09222-3K000 B: 09222-3C300(Holder)
24	09231-21000	CRANK SHAFT REAR OIL SEAL INS.		А	0														1.Installation of the engine rear oil seal 2. Installation of the crankshaft real oil seal
	09231-3C100	OIL SEAL INSTALLER		А			0												Installation of the front oil seal
	09231-3C200	OIL SEAL INSTALLER	B	А			0												Installation of the crankshaft rear oil seal
	09231-3C300	FLYWHEEL STOPPER	STORY OF THE PARTY	А			0												Removal and installation of the flywheel and crankshaft pulley
25	09231-33000	CRANK SHAFT REAR OIL SEAL INS.		А		0													Installation of the crankshaft rear oil seal

	03' SORE	ENTO GAS 2.4	/ 3.5 / 3.8		EM 2.4	EM 3.5	EM 3.8	FL 2.4	FL 3.5	FL 3.8	TRA	TRM	СН	SS	ST	DS	RT	BR	
No.	Tool No.	Tool name	Illustration	GRADE															Remark
26	09231-33100	CRANK SHAFT WRENCH		В		0													Used if the crnkshaft needs to be rotated to attatch the timing belt,etc
27	09231-38000	Camshaft locking tool	Milli	А	0														Removal and installation of timing belts.
28	09231-4A000	Balance shaft drive gear bearing (bush) installer & remover		А	O														Removal and installation of balance shaft driver bearing(bush)
29	09231-4A100	Crank shaft rear oil seal installer		А	0														Installation of crank shaft rear oil seal.
30	09231-H1100	HANDLE	B	А			0												Installation of the crankshaft rear oil seal
31	09244-28000	Auto tensioner set screw		А	0														Removal and installation of the auto tensioner
32	09260-32000	Oil pressure switch wrench		D	o														Removal and installation of oil pressure switch.
33	09263-3C100	OIL SEAL INSTALLER		А			0												Removal and installation of the oil filter

	03' SORE	ENTO GAS 2.4	/ 3.5 / 3.8		EM 2.4	EM 3.5	EM 3.8	FL 2.4	FL 3.5	FL 3.8	TRA	TRM	СН	SS	ST	DS	RT	BR	
No.	Tool No.	Tool name	Illustration	GRADE															Remark
34	09331-4A000	High pressure pump sprocket remover		А	0														Removal of high pressure pump sprocket
35	09351-27000	Compression gauge		А	0														use with 09351-4A100
36	09351-4A100	Compression gauge adapter		А	0														use with 09351-27000
37	09353-24000	FUEL PRESSURE GAUGE ADAPTER		А						o									Connection between Fuel Pressure Gauge(09353- 24100)and Fuel Pressure Gauge Adapter(09353- 38000)
38	09353-24100	FUEL PRESSURE GAUGE		А				0	0	0									Connection of fuel pressure gauge to delivery pipe for measurement of fuel pressure.
39	09353-38000	FUEL PRESSURE GAUGE ADAPTER		А				0	0	0									Connection of fuel pressure gauge to delivery pipe for measurement of fuel pressure. (Use with 09353-24100)
40	09411-43000	Clutch disc guide	To the second	В									0						Installation of the clutch dics
41	09414-11000	Lock pin extractor		D							0								Removal of the pin in the lock pawl rod

	03' SORI	ENTO GAS 2.4	/ 3.5 / 3.8		EM 2.4	EM 3.5	EM 3.8	FL 2.4	FL 3.5	FL 3.8	TRA	TRI	СН	SS	ST	DS	RT	BR	
No.	Tool No.	Tool name	Illustration	GRADE															Remark
42	09431-11000	Front oil seal installer		С											0				Installation of the pinion gear oil seal.
43	09431-2C200	Taper roller bearing outer race remover		В								o							Removal of adapter housing taper roller bearing outer race
44	09432-21601	Bearing installer		С											0				Installation of the pinion gear bearing.
45	09432-22000	Ball bearing installer		С								o							Installation of main shaft ball bearing.Installationo of counter shaft taper roller bearing
46	09432-33700	Bearing outer race installer		А												0			use with 09500-21000
47	09432-3A100	Double ball bearing installer	00	В								0							Installatio of main shaft double ball bearing.installation of main shaft 3rd sleeve
48	09432-3E000	Sleeve hub remover (3rd- 4th)		С								o							Removal of main shaft 3rd- 4th sleeve hub Removal of main shaft 5th reverse sleeve hub
49	09432-3E100	Sleeve hub remover (1st- 2nd)		С								o							Removal of main shaft 1st- 2nd sleeve hub

	03' SORE	ENTO GAS 2.4	/ 3.5 / 3.8		EM 2.4	EM 3.5	EM 3.8	FL 2.4	FL 3.5	FL 3.8	TRA	TRN	СН	SS	ST	DS	RT	BR	
No.	Tool No.	Tool name	Illustration	GRADE															Remark
50	1U94.37=.3E   1U	Adapter housing bearing outer raceinstaller		С								0							Installation of adapter housing bearing outer race
51	11194 37-3F 7111	Main shaft bearing remover (rear)		С								0							Removal of main shaft bearing(Rear)
52	09432-3E300	Main shaft holder		С								o							Hold main shaft to remove and install main shaft lock nut
53	09432-3E400	Double ball bearing remover		С								0							Removal of main shaft double ball bearing
54	09432-3E500	Counter shaft bearing remover		С								o							Removal of counter shaft taper roller bearing